



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5320-5
Job Sheet 178270



Part No: D5320-5

Job Qty: 20 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

Due Date: 6/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 15-10-13 JLM VERIFIED BY:DD IPP REV:B 16.03.28 AS PER DWG
REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Waterjet		DE 18/06/18
100	Waterjet	20 pcs	6/29/18	6/29/18	0.00	1.02	Waterjet1		DE 18/06/18
117	QC	20 pcs	6/29/18	6/29/18	0.00	0.00	QC8		38 58
118	Brake NC	20 pcs	6/29/18	6/29/18	0.00	1.68	Brake NC 1		DAS 9-89
120	QC	20 pcs	6/29/18	6/29/18	0.00	0.00	QC5		38
130	Packaging	20 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3	ST153	AR 9-89 18-6-17
140	QC21-SA	20 Ea	6/29/18	6/29/18	0.00	0.00	QC21		DAS 21 18-06-18

Part Op 100 - 1-Cut as per Dwg D5320 2-Break edges
Descriptions: 118 - FORM AS PER DWG USING DT10190

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S12GA	304/316 0.100" Sheet	4900 sf (.0245 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S12GA	0	34	0

FM 138481

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.453Inches $\pm$ 0.005	0.458 0.448		Diameter
2	Bracket	0.600Inches $\pm$ 0.030	0.630 0.570		
3	Bracket	1.200Inches $\pm$ 0.030	1.230 1.170		
4	Bracket	1.800Inches $\pm$ 0.010	1.810 1.790		
5	Bracket	2.800Inches $\pm$ 0.030	2.830 2.770		
6	Bracket	0.109Inches $\pm$ 0.010	0.119 0.099		

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐																																																						
Date : _____	DART AEROSPACE Part: D5320-5 Job No: 178270 Serial No/Batch: S077666 Revision: _____ Inspector: _____ Exp Date: 06/04/2018 Instructions: _____ Date: 06/04/18 Container No: S077666 DART AEROSPACE DART Aerospace Ltd. 1270 Aberdeen Street Haverhill, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																							
D	MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																							
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Container Trace

S077666 Container Trace - Upstream														
Output Container No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No	Manufacturer Code
S077665	FM138485	Stock	M304S12GA	Receive sf	100	6/4/2018 2:03 PM	0.500	sf	MAT020	M138485				
S077666	S077665	Scrap	M304S12GA	Start up Operation	90	6/4/2018 2:04 PM	0.490	sf	Start Up Waterjet	M138485	178270	Start Up Waterjet		

S077666 Details										
Part No	Operation	Material	Status	Quantity	Net Weight	Add Date	Add By	Job No	Location	Serial No/Batch
D5320-5	QC		WIP	20.000	0.000	6/4/2018 2:04 PM	Dereck Conway	178270	QC8	S077666

Plex 6/7/2018 8:33 AM dart.Lacelle.Linda